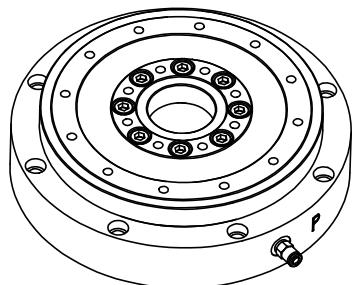


4

3

2

1



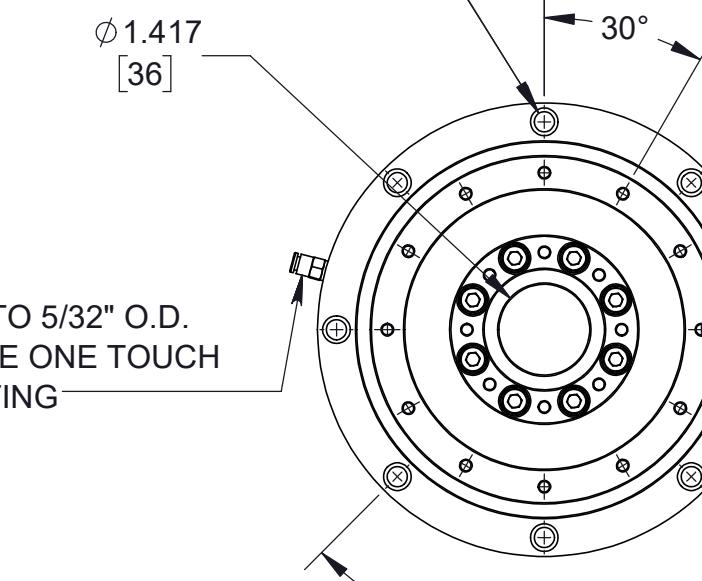
8X M8X1.25 - 6H THRU ALL
└─ ϕ .433 [11.0] ─ .236 $^{+.010}_{-.000}$ [6.0 $^{+.3}_{.0}$]
EQUALLY SPACED ON BOTH SIDES

M5X0.8-6H
39
AIR PRESSURE
SUPPLY PORT

0.0004 [.0102] B

2.363

[60]



Technical drawing of a circular component with concentric rings and mounting holes. Annotations include:

- Outer diameter: $\phi 1.417$ [36]
- Mounting holes: 8X 45°, 30°, 8X 90°
- Mounting detail: M5 TO 5/32" O.D. TUBE ONE TOUCH FITTING

Technical drawing showing a top-down view of a mechanical assembly. The drawing includes the following dimensions and notes:

- Top horizontal dimension: 1.181 [30]
- Bottom horizontal dimension: 2.363 [60]
- Left side height: 1.181 [30]
- Right side height: 2X .591 [15]
- Bottom right note: M5X0.8-6H ϕ 0.5 ∇ .02 VENT PORT DO NOT OBSTRUCT
- Bottom right note: .0004 [.0102]
- Bottom right note: .0004 [.0102]
- Bottom right note: 2X .591 [15]

 .001 [.025] 
WHEN SPINDLE IS
ROTATING SUPPLIED
WITH 60PSI[4.1 BAR]
SUPPLY PRESSURE
(MOUNTING SURFACE
(BOTH SIDES)

DETAIL A
SCALE 1 : 2

Technical drawing of a circular component with concentric rings. The outermost ring has an outer diameter of $\phi 6.496$ and an inner diameter of 4.906 . The middle ring has an outer diameter of 2.417 and an inner diameter of 1.614 . The innermost ring has an outer diameter of 124.6 and an inner diameter of 124.6 . The drawing also shows several small circular features and a central hole.

8X ϕ .165 [4.2] ∇ .488 [12.4]
 M5X0.8 - 6H ∇ .394(\pm .010) [10.0(\pm .3)]
 EQ. SP. ON BOTH SIDES

12X ϕ .165 [4.2] ∇ .49 [12.4]
 M5X0.8 - 6H ∇ .39(\pm .01) [10.0(\pm .3)]
 EQ. SP. ON BOTH SIDES

NOTES:

1. ALL DIMENSIONS ARE REFERENCE UNLESS OTHERWISE SPECIFIED.

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TOLERANCES UNLESS OTHERWISE SPECIFIED ANGLES: $\pm 1/2^\circ$ DECIMALS: $XX \pm .01$ $XXX \pm .005$ FRACTIONS: $\pm 1/64$ SURFACE ROUGHNESS: $\sqrt{65}$ RMS MAX. BREAK ALL SHARP EDGES: $.005-.020$	TITLE: SS-150 SPINDLE				
	DRAWN: RJP	DATE: 7/8/2019	MATERIAL: N/A		
	CHECKED:	DATE:	HEAT TREAT:		
	SCALE: 1:3	SHT. 1 OF 1	N/A		
	USED ON (NW #): N/A		FINISH: N/A	DWG. #	REV. B
				SS-150	